

# Gateway Server



- Through HMI, can proceed Modbus TCP or Modbus RTU Communication agreement transformation in Modbus or non-Modbus equipment.
- Communication port simultaneously support three kinds of controller at most.
- Support serial port (RS232/422/485) or Ethernet (TCP/IP)
- Gateway communication format Modbus RTU/TCP
- Simultaneously support **eight** Modbus TCP/IP equipment at most
- Simple setting of “Address Corresponding Form”

## Communication Structure

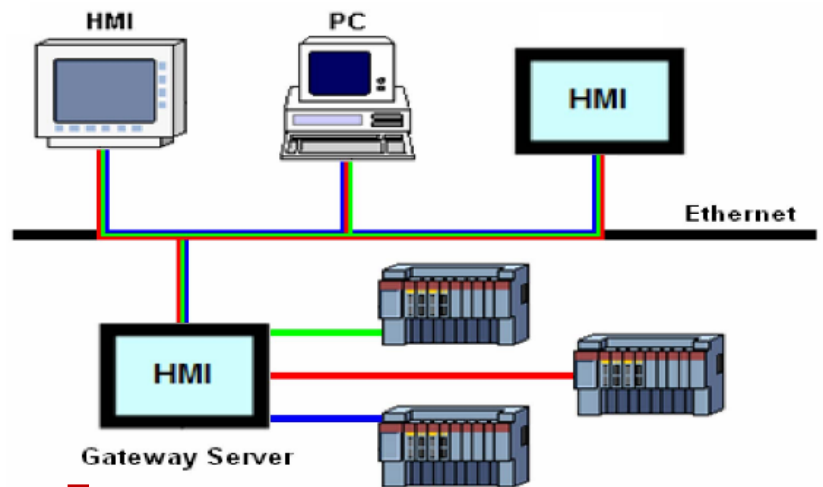
### Gateway Server – The Application of Communication Structure

#### HMI & PLC communication

#### The upper side (HMI or PC)

Use network Modbus TCP/IP

Through HMI Gateway Server to control PLC indirectly.



## Address Corresponding Form

#### Simple setting,

Free to define Modbus parameter address

用	序號	種類	Modbus 地址	數據長度(字)	對應地址	預讀隨取	更新速率
<input checked="" type="checkbox"/>	1	位	10001	1	\$N100.1	<input checked="" type="checkbox"/>	一般
<input checked="" type="checkbox"/>	2	位	10100	2	1\W20.0	<input checked="" type="checkbox"/>	快速
<input checked="" type="checkbox"/>	3	位	10350	2	2\Q10.0	<input checked="" type="checkbox"/>	一般
<input checked="" type="checkbox"/>	4	字	40001	20	\$U300	<input checked="" type="checkbox"/>	一般

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