






Human Machine Interface



Features

1. Maxtech SCADA human-machine editing software allows you to easily make an editing plan and meet different operational requirements.
2. 7.0 inch to 12.1 inch HMI.
3. Simple planning process.
4. Intuitive design concept.
5. Numerous operation objects.
6. Greatly increase design efficiency.

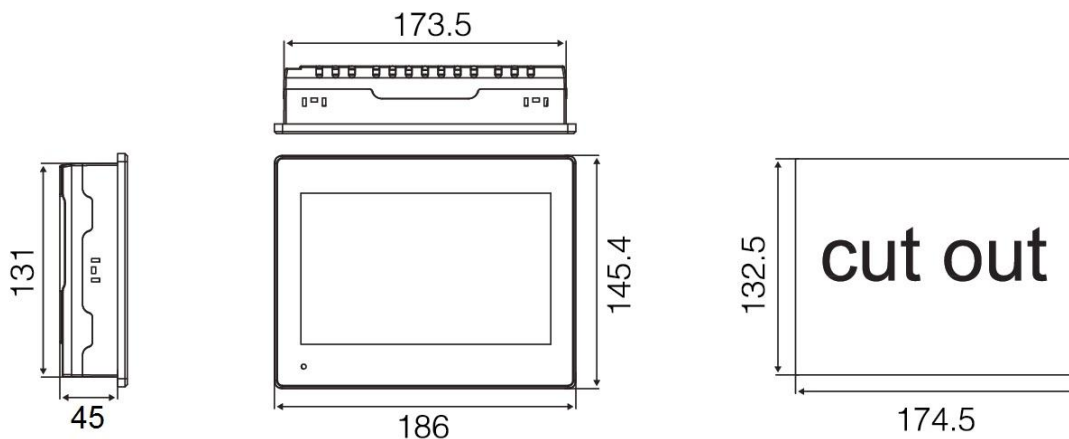
Standard Specification

Item	MT070-WAT	MT070-WST	MT080-TNT	MT104-TNT	MT121-TNT
Products					
Display Type	TFT LCD				
Colors	65535 colors				
Backlight	LED (20,000 hours)		LED (50,000 hours)		CCFL x 2 (50,000 hours)
Display Brightness	300 cd/m ²		350 cd/m ² ~450 cd/m ²		
Resolution	800x480		800x600		
View Size	7.0"		8.0"	10.4"	12.1"
Operation	Touch type				
Text Range	6x8 dot font~96x96 dot font / Windows internal font				
CPU	RISC 32 bit / 2D graphic engine		RISC 32 bit		
Flash Memory	16MB	8MB	16MB (Standard) / 64MB (Option)		
Battery Backup Memory	128KB / 1MB (Option)				
System Working Memory	64MB				64MB SDRAM (max.128MB)
Serial Ports	COM1/COM2 : RS232/422/485	COM1 : RS232/422/ 485 COM2 : RS232/485 or option COM3 : RS232	COM1/COM2 : RS232/422/485		
Ethernet Port	Yes (10/100M)	Option	Yes (10/100M)		
USB Ports	For USB card use x 1(S)	For HMI download use x1(M) For USB card use x 1(S)			
Micro SD	x	Option	x		
Audio	Option	x			

Power Connector	DC20V~DC28V				
Power Consumption	10W	15W	20W		
Operating Temp.	0°~50°C (32°~120°F)				
Relative Humidity	10%~90%RH ; 0°~50°C, non-condensing				
Shock (Operation)	10 to 55Hz (X, Y, Z direction 1G 30 minutes)				
EMI	Complies with FCC part 15 class A				
CE	Complies with EN61000-6-2, EN61000-6-4		Complies with EN55022, EN61000-4-2, EN61000-4-3, EN61000-4-8		
Front Panel	Meets NEMA4 / IP65				
Cooling	Natural cooling				
Dimensions (WxHxD) Unit : mm	186.0x145.4x 45.0	203.5x148.5x 40.0	232.5x175.8x 49.0	297.0x224.0x 52.0	315.0x241.0x 54.5
Cutout Dimensions (WxH) Unit : mm	174.5x132.5	191.0x137.5	221.5x164.0	285.5x210.5	301.5x228.0
Net Weight	0.65kg	0.60kg	1.15kg	1.55kg	2.20kg
Certifications	CE, FCC approved				

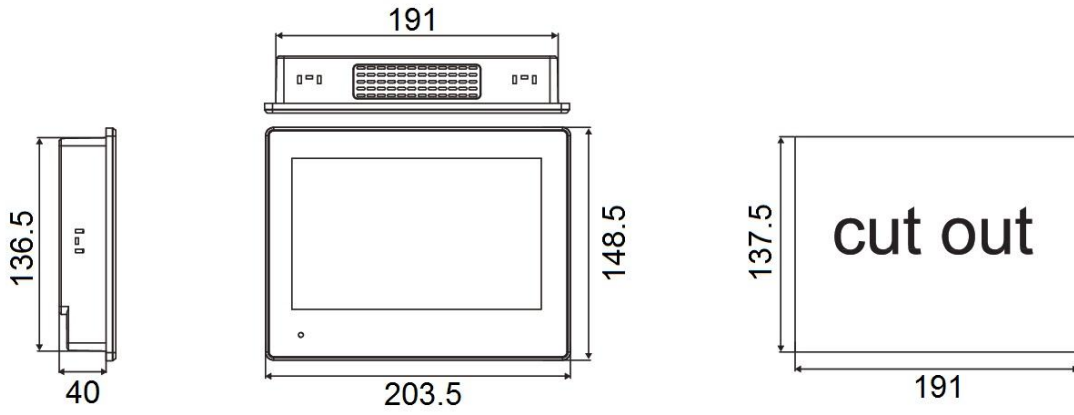
External Dimension

MT070-WAT



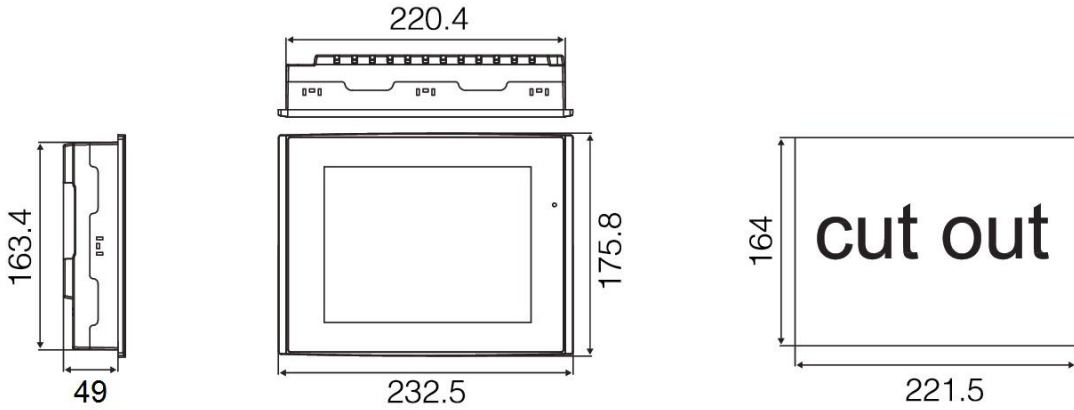
Unit: mm

MT070-WST



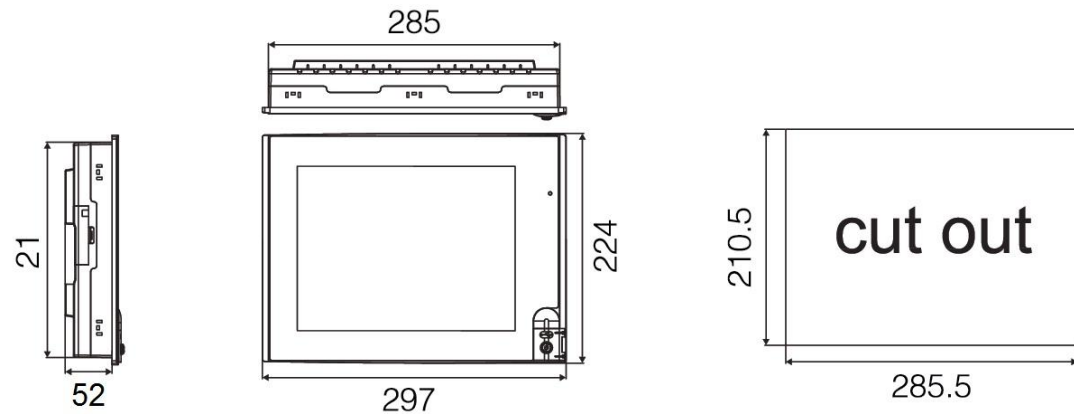
Unit: mm

MT080-TNT



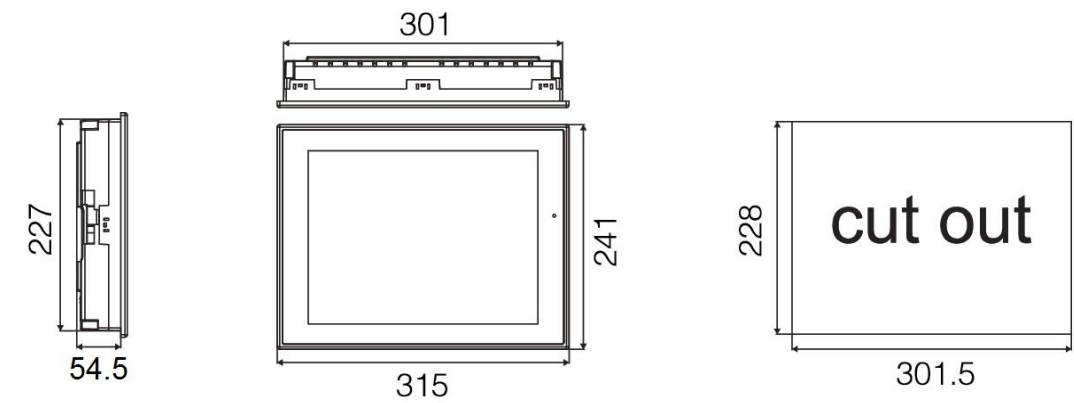
Unit: mm

MT104-TNT



Unit: mm

MT121-TNT



Unit: mm

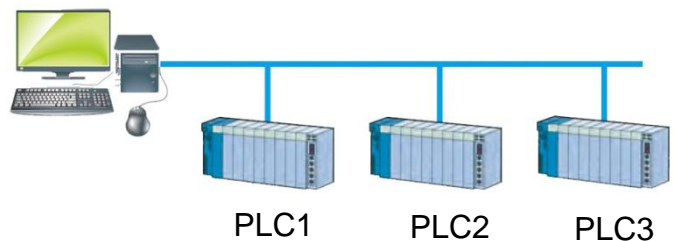
Introduction of SCADA Software

The screenshot displays the Maxtech Designer software interface for SCADA development. The main window shows a graphical representation of a temperature controller (CH 1) with a digital display showing 999.9 °C and various control buttons like 'On', 'Off', 'Menu', 'Ch', 'Out', and 'LCD'. Surrounding the main window are several utility panels:

- I/O List:** A table listing addresses, purposes, and users for various I/O points.
- Object Library:** A collection of graphical objects such as 'Line Chart', 'Picture Display', 'GIF Display', 'Dynamic Circle', 'Dynamic Rectangle', 'Historic Data Table', 'Historic Event Table', 'Historic Trend Graph', and 'Alarm Display'.
- Project Manager:** A tree view showing the project structure, including 'Global', 'Languages', 'Font Templates', 'Picture Database', 'Sound Database', 'Text Database', 'Global Tags', 'Global Macros', 'Links', 'Internal Memory', 'MODBUS RS485', 'Tags', 'Sound Table', 'Setup', 'General Setup', 'Command & Status', 'Clock', 'Passwords', 'Schedule', 'Screens', 'Alarms', 'Digital Alarm (0)', 'Recipes', 'Parameter Recipe (0)', 'Data Loggers', and 'Operation Logging'.
- Object List:** A table listing objects, their IDs, write/monitor status, and associated addresses.
- Screen Overview:** A thumbnail view of the entire screen layout, showing the main screen and several user-specific screens.

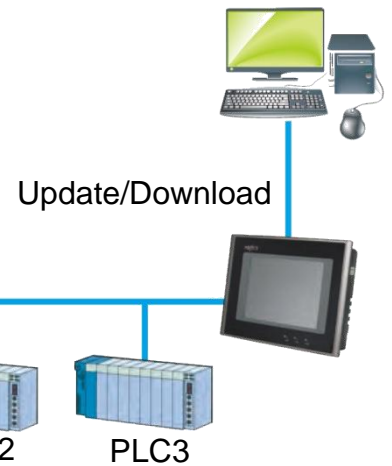
Maxtech SCADA directly executes in PC for monitoring

1. By USB key (to be charged), the users can directly run the program in PC, for what are edited by Maxtech SCADA.
2. Supporting access, My SQL, SQL
3. Unlimited I/O numbers.



Maxtech SCADA executes in HMI for monitoring

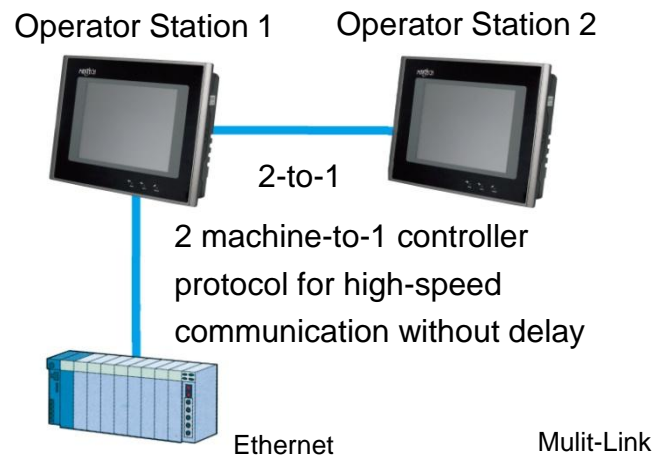
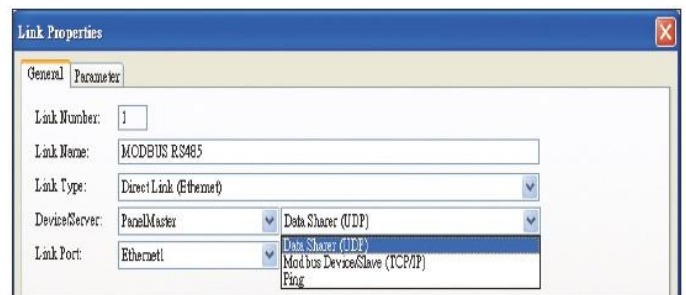
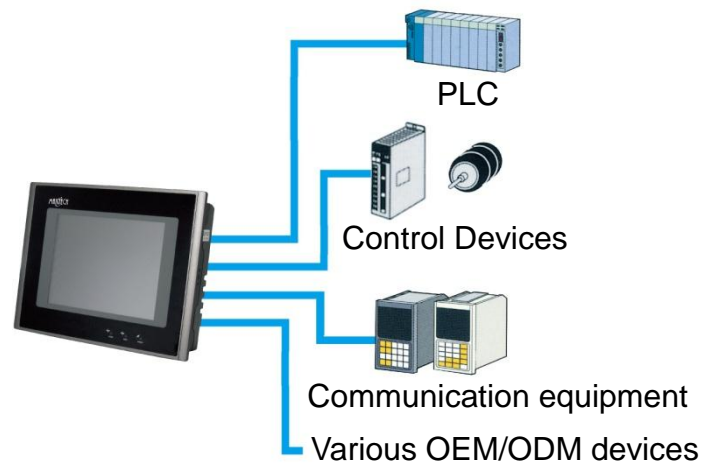
1. Maxtech SCADA software provides the strongest functions for programming engineers. (free of charge)
2. Software interface is available in traditional Chinese, Simply Chinese and English.
3. Free of charge for designing driver.



A variety of communication modes, offering customer freedom of choice, user-friendly products

Various forms of interface, serial communication RS232; RS422; RS485; Ethernet port, flexible with mixed connection mode, able to simultaneously conduct direct or indirect communication with multiple controllers.

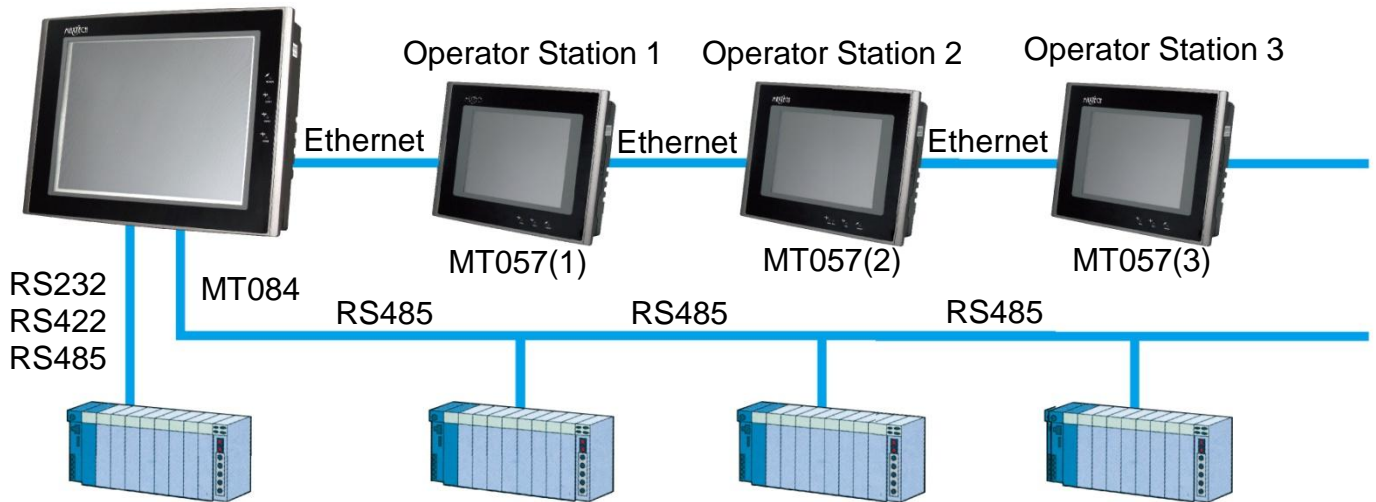
- (Serial 1:1), a human-machine with a controller or (serial 2:2) a human-machine with two different controllers in series
- (Serial port 1: n; Multi-drop) multiple human-machine (RS485) through a host human-machine with a master controller, for multiple-to-one communication.
- (Serial n: 1; Multi-link) multiple human-machine of a serial (RS485) with a controller.
- Specially developed two (human-machine) to one (controller) protocol, allowing faster communication; master and slave show different screens, can simultaneously switch and operate controller. Maxtech SCADA only needs simply setup for master and slave to share resources.
- (Ethernet port 1: n) human-machine of one network port (Ethernet) with multiple controllers.
- (Ethernet port 1:1) human-machine of one network port (Ethernet) with host PC, and



a controller in series; thus, host PC can conduct data sampling.

- Network port (Ethernet) data sharing mode
Data Sharer uses UDP protocol for connecting up to 16 MT product units for high-speed real-time data sharing.
- Through expansion module (Profibus DP bus, CANBus, etc.), connect to a variety of field bus network.

Primary operating station



Contact

Taipei World Trade Center

Add: 3C25, Taipei World Trade Center, No. 5, Sec. 5, Hsin Yi Rd. Taipei Taiwan, R.O.C.

Tel: 886-2-27206601 (Rep.)

Fax: 886-2-23455120

E-mail: gitta@ms9.hinet.net

<http://www.maxthermo.com>

Factory

Add: 11F., No.168, Jiankang Rd., Zhonghe Dist, New Taipei City 235, Taiwan (R.O.C.)

Tel: 886-2-22287950 (Rep.)

Fax: 886-2-22286140

Thailand Office - THAI MAXIMUM ELECTRONIC CO., LTD

Add: 86/132-133 m.7 Samaedum Bangkoontien Bangkok 10150 Thailand.

Tel: +662-415-8318 , +662-417-2548-49

Fax: +662-415-8798

<http://www.thaimaximum.com>